

Date: Monday, 6/12/2006 3:43:23 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET		
Job Number	: 27524		Part Number	: D2581		
Estimate Number	: 10604		Drawing Number	: D2581 REV A1		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 6/12/2006 S.O. No. : N/A		Drawing Revision	: A1		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 6/28/2006 Qty: 52 Um: Each		
Previous Run	: 26204					
Written By	: <i>See comment below</i>					
Checked & Approved By	: <i>DK 06.06.13</i>					
Comment	: Est. D 01.07.07 Added info to step 2 SM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING Comment: PURCHASING Issue P/O: _____ Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick Material release note required <i>(M304/316SS) 304/316 SS .125" Thk.</i> <i>Batch: M6789</i> <i>11/06/14</i>
2.0	D2581F	Mounting Bracket Waterjet Dwg Rev: A1 <i>Mounting Bracket</i> <i>Dwg Rev: A1 11/06/14 (52)</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1 QC2 <i>11/06/14 (52)</i> Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6 QC8	DIMENSIONAL CHECK <i>11/06/15 (52)</i> Comment: DIMENSIONAL CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr <i>H.M 06-06-16 (52)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06/06/15	5	holes need to be cleaned up with the drill bit. Mildly tapered hole, within tolerance	<i>B</i> <i>06/06/15</i>	Open hole manually AS per Dwg	<i>a/06/15</i> <i>11.1</i>	<i>B</i> <i>06/06/15</i>	<i>B</i> <i>06/06/15</i>	<i>B</i> <i>06/06/15</i>

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: *1*Date: *06/06/15*

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: *06/06/15*

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Drawing Name: MOUNTING BRACKET

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

SB 06/06/17 SC

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/06/19 (52)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 04/06/19 (52)

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SB 06/06/19 (52)

Job Completion



CL 06-06-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

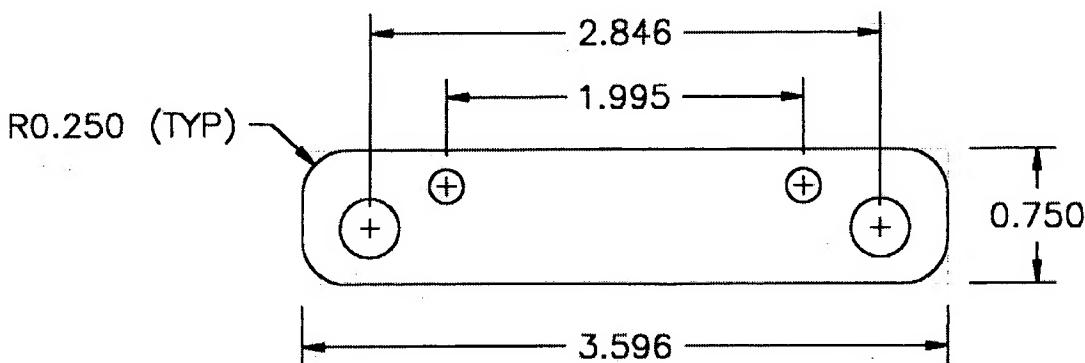
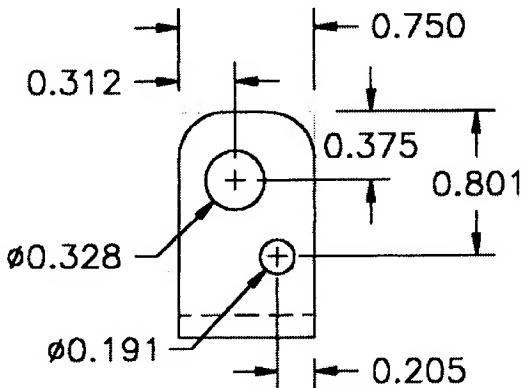
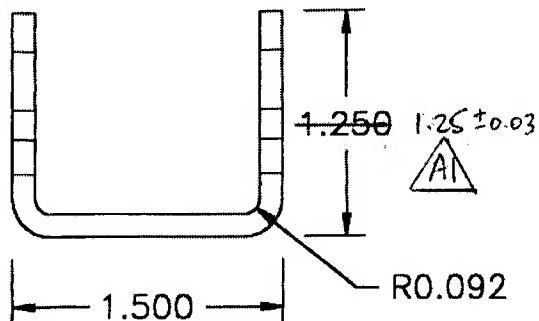
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bru</i>	APPROVED <i>M M</i>	DRAWING NO. D2581
DATE 96.06.27		TITLE MOUNTING BRACKET
		SCALE 1:1

A1 ~~11~~ CP 04.05.14 CHANGE TOLERANCE ON 1.25 DIMENSION**RELEASED**
96/07/23 Bw

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *27524*

DART AEROSPACE LTD	Work Order:	27524
Description:	Part Number:	2581
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by: <u>M. M.</u>	Audited by: <u>J</u>	Prototype Approval: _____
Date: <u>06.06.14</u>	Date: <u>16.06.15</u>	Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	